

## Processing advice of standard plus and HDPE sheets



### **IMPORTANT!**

Before starting the processing, please read this advice carefully.

Stock the sheets immediately after arrival in your warehouse in loose packets of maximal 5 pieces, out of direct sunlight and away from central heating.

The temperature in your warehouse should be stable and approximately equal to the temperature of the room where the sheets will be processed.

After approximately 24 hours at a constant temperature, the sheets are ready for use. Due to the expansion of this type of plastic (2 mm per meter per 10° Celsius), the following instructions must be followed:

The diameter of the holes must be at least 2 mm larger than the diameter of the fastening bolts. These bolts should fit easily into the holes.

Never use a hammer to drive these bolts into the panel or sheet!

So if you are using M6 bolts, drill with M8.

For M8 bolts, drill with M10.

And for M10 bolts, drill with M12.

When screwing, start in the middle of the sheet and then work alternately to the left and right.

○	○	○	○	○
4	2	1	3	5

During processing, the sheet must lie flat and must not bend.

For outdoor use, the maximum length is 1,200 mm!

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