



# General technical information

switch from waste to QUALITY products



## material

100% high quality recycled plastic residue, mainly from the nutrition and packaging industry

Composition: LDPE (Low Density Polyethylene)  
HDPE (High Density Polyethylene)  
PP (Polypropylene)



## production

The different plastics are grounded, mixed and fused together under high temperatures and pressed into moulds. During production, the material is mass coloured in order to obtain a homogenous colour.

## finish & look

**STANDARD** : the surface is knot free, evenly coloured throughout and shows a faced, slightly shining structure.

**IMPRESS** : the material has a non removable wood grain surface

**BASIC** : the material and its surface are rougher than the standard and impress finish.











## available colours







### Govaplast

 Ural Black
 Quartz Brown
 Canyon Brown
 Sand Beige
 Atlas Beige
 Mineral Grey
 Ash Grey
 Andes Green






### Govaplast Horse

 Ural Black
 Quartz Brown
 Canyon Brown
 Sand Beige
 Atlas Beige
 Mineral Grey
 Ash Grey
 Andes Green




### Govaplast Home +

 Ural Black
 Quartz Brown
 Sand Beige
 Atlas Beige
 Mineral Grey
 Ash Grey

### Govaplast Street

 Ural Black
 Quartz Brown
 Sand Beige
 Mineral Grey
 Andes Green

### Govaplast Play

 Quartz Brown
 Sand Beige
 Andes Green

### Govaplast Technic

 Ural Black
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## tolerance

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In products made of recycled plastic, tolerances of about 2% on the measurements are possible.

## workability

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Comparable to wood: screwing, nailing, sawing, drilling, planing, milling, stapling etc. The product may bend when cut lengthwise.

**Recommendations:** drill at low speed  
rough-drill before screwing  
preferably saw with a circular saw (WIDIA)


## properties

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### quality reclaimed

 100% plastic waste

 Completely recyclable


 Coloured throughout


 Solid core

### born to be outdoor

 Weatherproof

 UV resistant

 Non absorbing

 Non slip material

 Everlasting

### everlasting appearance

 Maintenance free

 Graffiti resistant


 Natural texture

 Rot-proof

 Removable scratches

### stronger than ever

 Flexible

 Easy to process

 Splinter-free

 Impact resistant

**Results screw extraction test:**

screw dimensions: 4 x 50 mm  
 drawing speed 10 mm / min (no predrilled holes)  
 test with 5 screws

**Tensile force average 4365 N +/- 14% deviation**

**1. Tensile test according to ISO 527**

Modulus	147,40	Mpa
Strength at break	2058,90	N
Stretch at break	27,72	%
Maximum tensile strenght	2118,30	N
Stretch at maximum tensile strength	25,80	%
Tensile stress at break	14,1 5	N/mm <sup>2</sup>

**2. Testing flexur al mode according to ISO 178**

Flexural modulus in MPa	at 20° C	492,00
	at 40° C	357,30
	at 60° C	240,50
Flexural stress at 15mm deflection	at 20° C	232,80
	at 40° C	179,30
	at 60° C	128,30

**3. Hardness measurement according to ISO 2039-2** 32,09 HB

**4. Notch impact Charpy according to ISO 179** 7,62 kJ/m<sup>2</sup>

**5. Vicat temperature according to ISO 306/A50** 115,20 °C

**6. Liquid absorption according to ISO 62** 0,29 %

**7. Density according to ISO 1183-1** 0,8710 kg/dm<sup>3</sup>

**8. Linear expansion coefficient** 0,109 mm/m/°C

**9. Flamability tests**

according to DIN 4102 part 1 fire class B2  
 according to EN ISO 13501-1: 2007+A1:2009 fire class E<sub>fl</sub>

**10. Slip resistance decking boards**

according to EN 1341 pendulum test (dry) in PTV \* 86 - 96  
 according to EN 1341 pendulum test (wet) in PTV \* 29 - 47  
 \* PTV 25-35 = moderate slip potential  
 \* PTV 36+ = low slip potential  
 according to DIN 51130 ramp test (wet) R-classification R10

**11. Pressure test**

from 1700 N/cm<sup>2</sup> light pressure  
 from 3100 N/cm<sup>2</sup> impression  
 from 6300 N/cm<sup>2</sup> no more resistance

liquid bleach	chemical substance	results
commercial product	chemical substance	results
liquid bleach	NaOCl (min. 36°)	no discolouration or modification
lubricating oil	synthetic engine oil	no discolouration or modification
salad oil	corn oil	no discolouration or modification
degreaser	acetone butanone tetrachloroethylene diluted sulphuric acid diluted soda	no discolouration or modification
pool water	saturated solution of trichloro isocyanic acid	no discolouration or modification
white spirit	mixture of aliphatic hydrocarbons	no discolouration or modification
moss killer	saturated solution of iron sulphate and disodium - EDTA	no discolouration or modification
fat	heated deep-frying fatl at 180°C	Slight discolouration because of superficial melting of the plastic. <i>Remark:</i> Test with boiling oil. In the real situation oil splashes are not 180°C when they reach the boards.

test temperature : 20° C (room temperature)

test duration: 24 hours

visual test

tests executed with concentrated or less diluted solutions than available in retail

Notes:

1. Apart from extensive internal research, the material was tested by: Hogeschool Gent (CPMT), DMT (Fachstelle für Brandschutz), FGK (Forschungsinstitut für anorganische Werkstoffe, Glas/Keramik), Geos (constructive testing), VKC (Vlaams Kunststof Centrum)
2. These test results are referring to the tested objects only. The detailed test reports can be requested for inspection.